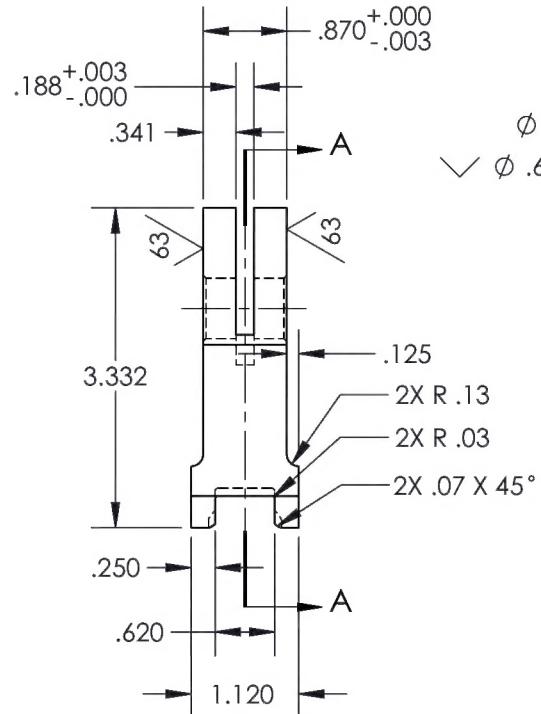
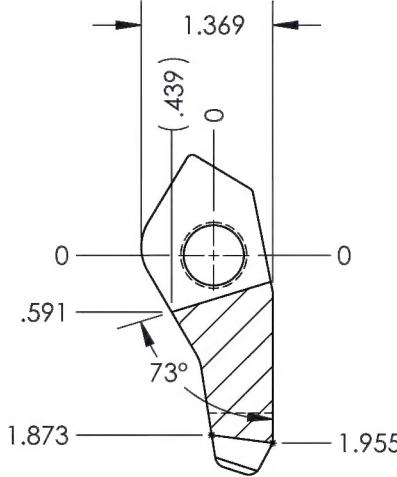
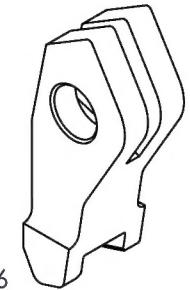
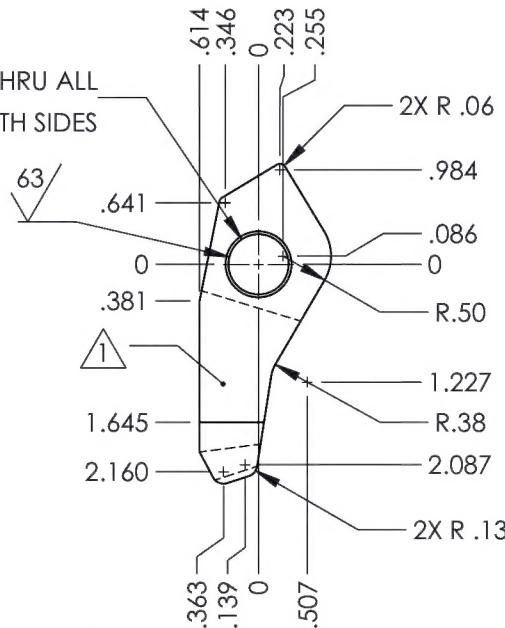


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
9		AS DRAWN BY CANAM.			10/24/2012	JAG	
10	14-0126	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.			8/13/2014	DPD	RW



$\checkmark$   $\phi .627^{+.003}_{-.000}$  THRU ALL  
 $\checkmark$   $\phi .69 \times 90^\circ$ , BOTH SIDES



NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

**DART**  
AEROSPACE

KEEPER

DWG NO.	DRAWN BY:	REV
C45-13-4	CANAM	10
MAT'L 4140/4142	APPROVED	<i>D. Weil</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	HEAT TREAT	HRC 44-46
.XXX $\pm .005$	FRACTIONS $\pm 1/8$	
.XX $\pm .01$	ANGLES $\pm 5^\circ$	FINISH SEE NOTE 2
.X $\pm .1$		SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	DATE	SHEET 1 OF 1
			C45-13-4	1	KEEPER	4140/4142	1-1/8 X 1-7/16 X 3-1/2	1:2	9/20/2002	